

# Approval Certificate for Manufacturing Process

[ Steel Castings ]



**Initial Approval** 31st August, 2021  
**Manufacturer** Raahen Valimo Oy  
Merikatu 7, FI-92100 Raahe, Finland

**Product Description** Steel Castings

- Type : 22Cr duplex stainless steel (\*)
- Melting furnace : Electric induction furnace
- Casting method : Sand casting
- Mass : Max. 5 000 kg / piece
- (\*) Typical grades : ASTM A890 1A, 1B, 2A, 3A, 4A.



**Approval Condition** Individual Product Certification is required.

**THIS IS TO CERTIFY** that the manufacturing process for the above mentioned product has been approved in accordance with the relevant requirement of this Society's Rules and / or of the recognized standards as

Pt. 2, Ch. 1 of the Rules for Classification of Steel Ships.

This Certificate is valid until 30th August, 2026

Issued at Busan, Korea on 31st August, 2021



This certificate is signed electronically in accordance with IMO FAL.5/Circ.39/Rev.2. Validation and authentication of the certificate can be confirmed from "<http://e-cert.krs.co.kr>" by using the tracking No(ME21021591726) and certificate No.(HMB44956-SC001).



**KOREAN REGISTER**

*General Manager of  
Marine & Ocean Equipment Team*

**Note :** 1. This certificate will be valid subject to complying with the approval conditions described on the certificate and/or on the Rules of this Society.  
2. This certificate will be invalid from the expiry date aforementioned unless the extension or renewal has been granted to the applicant or the manufacturer.  
3. Any significant modifications or changes in design or construction to the above product without approval from this Society will render this certificate invalid.  
4. Should the specified rules, regulations or standards be amended during the validity of this certificate, the product is to be re-approved by this Society in accordance with the requirements as amended.